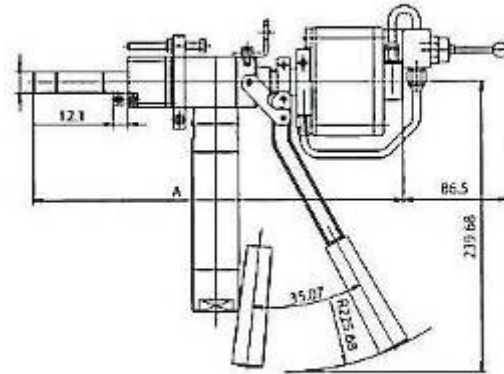




Inside clamping pipe beveling machine type S18 CA with automatic clamping



Machining capacity:

18 mm ID – 38 mm OD

clamping capacity:

18 mm ID – 30 mm ID

bevel forms:

Facing, 30 and 37°30 bevel, counterbore,
J-bevel, others on request

clamping:

pneumatic cylinder

feed stroke:

with feed lever: 12 mm

cutting head gear drive:

300 rpm off-load speed, 150 rpm nominal speed

Machine is delivered with:

- sets of expansion blades for above mentioned diameters
- automatic pneumatic clamping
- manual feed lever
- 1 tool bit 90°
- 1 tool bit 30°
- keys and screws
- operating manual